



**GODZILLA**

*BLACK / TINTABLE*



[www.CARREPAIRSYSTEM.eu](http://www.CARREPAIRSYSTEM.eu)

# GODZILLA

## BICOMPONENT ACRYLIC COATING WITH A RESISTANT FINISH AND ROUGH/TEXTURED EFFECT

*Ideal for coating surfaces subjected to high mechanical resistance exposed to impact, friction and abrasion over time. Paint designed for the application in different fields of the automobile or industrial vehicles, such as loading areas of pick-up trucks and vans, as well as other areas of the bodywork of all types of vehicles, subjected to these conditions. It acquires its maximum mechanical resistance in a short period of time, withstanding impacts and scratches. It also stands out for its excellent resistance to chemical agents in accordance with the 2004/42/CE regulation.*



### AREAS OF APPLICATION

- COATING OF CONTAINERS
- TRAILER, VAN AND CARAVAN INTERIORS
- PROTECTIVE EXTERNAL COATING
- PLATFORMS
- EXTERNAL PANELS
- INTERIORS, FLOORS AND ROOFS
- ROLL BARS
- MUDGUARDS
- CHASSIS AND OTHER COMPONENTS

## GENERAL CHARACTERISTICS



**SCRATCHING AND ABRASION RESISTANCE**



Excellent



**FOLDING RESISTANCE**



Optimum



**HYDROCARBIDE AND ACETONE RESISTANCE**



High



**WEATHER RESISTANCE**



Excellent



**CURING TIME**



Reduced

### FINISH

2D acrylic with textured or orange peel effect

### ASPECT

Semi-matt

### SPECIFIC WEIGHT

1,05 kg/l

### THEORETICAL COVERAGE

4 mq/l

### PRACTICAL COVERAGE

3 mq/l (may vary depending on thickness applied and type of finish)

### VOC

573 gr/l

### STANDARD

According to Directive 2004/42/EC:  
2004/42/IIb(e)(840)600

## CHEMICAL AND MECHANICAL RESISTANCE

**BENDING STRENGTH (ISO 1519).**

**90° BENDING AND 150° BENDING, 100 MICRON THICKNESS.**

Crack free

**ASTM D 3350 ADHESION TO ACRYLIC, POLYURETHANE AND EPOXY PRIMER.**

Result GT0

**ADHESION ASTM D 3359 TO SANDED STEEL**

Result GT0

**ADHESION ASTM D3359 TO FRP**

Result GT0

**CHEMICAL RESISTANCE ISO 2812 TO XYLENE AND TOLUENE**

No surface modification

**RESISTANCE TO DIESEL ISO 2812**

No surface modification

**RESISTANCE TO HYDRAULIC OIL ISO 2812**

No softening

**RESISTANCE TO NAOH SOLUTIONS**

No effect on the surface

**RESISTANCE TO ALCOHOL**

No effect

# PRODUCT PREPARATION

## OLD PAINTS.

Surface degreasing, sanding with P180-P240, degreasing with Thinner CRS 9410 Slow, 0467 Fast and isolation with Easy Filler 4000 Primer.

## ACRYLIC, POLYURETHANE AND EPOXY PRIMER.

Sanding with P320 and degreasing with Thinner CRS 9410 slow, 0467 Fast.

## FINE APPLICATION

### AESTHETIC COATING

#### STEP 1

##### **GODZILLA BLACK**



Pour 250 ml of Godzilla Catalyst ( B ) into the Godzilla Black can (B).

##### **GODZILLA TINTABLE**



Pour 12% dye (concentrated dye) into the tin of Godzilla Tintable. Close the can and shake it well to obtain a homogeneous mixture. Add 250 ml of Godzilla Catalyst ( B ) into the tin of Godzilla Tintable ( A ).

#### STEP 2

##### **GODZILLA BLACK Y TINTABLE**



Put the lid on the can and shake it vigorously to obtain a homogeneous mixture of the two products. Put in a container the necessary quantity of catalysed Godzilla Black or Tintable for the first coat of paint and dilute with 30-40% of slow or standard thinner.

#### APPLICATION



Filler gun  
1,6 - 1,8 mm

Air pressure:  
2 bar

Number of coats:  
1 capa + 1/2

Flash off  
23 °C / 10-15 min.

## EMBOSSSED APPLICATION

### TEXTURED/ROUGH

#### PRODUCT PREPARATION

##### **GODZILLA BLACK Y TINTABLE**



Insert the tube of the Stone chip protection gun into the can of Godzilla Black or Tintable (A) previously catalysed, but not diluted, and screw it onto the neck of the can. Pot life at 23 °C: 1 hour and 30 minutes.

#### APPLICATION



Stone chip  
protection gun pressure  
2,5 - 3,0 bar

Nozzle seal: 3-4 turns  
Painting distance  
Approx. 40-50 cm

Flash off  
23 °C / 10-15 min.

OPTIONAL: For more texturing or roughness, apply another coat.



#### DRYING TIMES

Evaporation  
10 -15 min

Touch dry  
25 - 40 min

Through-drying:  
24 - 30 h.

Cabin drying (Optional)  
20 min. a 60° C

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**EN**





*GODZILLA products:*

5004-006080

**GODZILLA BLACK KIT ( 750 ML + 250 ML )**

5004-006081

**GODZILLA TINTABLE KIT ( 750 ML + 250 ML )**

*Recommended products for a correct application:*

1009-007520

**STONE CHIP QS 2K GUN**

1009-003090

**DISPOSABLE LID FOR 1 L CAN**

1009-007525

**STONE CHIP GUN GODZILLA**

5009-001018

**THINNER UNIVERSAL CARS SLOW**

5009-001019

**THINNER UNIVERSAL CARS STANDARD**



**CAR  
REPAIR  
SYSTEM**

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